



P.T. EMBLEM ASIA

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SPECIFICATION SHEET

1. PRODUCT

Emblem Asia Biaxially Oriented Nylon Chemical (M) Treated Bothside Corona

2. STANDARD

Characteristics	Unit	EMBLEM 1500MB	EMBLEM ON 2500MB	Test Method
Thickness	μ m	15 +/- 1.5	25 +/- 2.5	JIS C 2318
Tensile Strength	MPa	Min 147	Min 147	ASTM D 882
Elongation	%	Min 60	Min 60	ASTM D 882
Heat Shrinkage	%	Max 3	Max 3	JIS C 2318; 160 °C x 5 min
Haze	%	Max 6	Max 7.5	ASTM D1003
Film Roll Length	m	Minimum Specified Length		
Film Roll Width	mm	+ 4 mm / - 0 mm		

3. Supplementary Specification

a). Coefficient of Friction : 0.3-0.8

Test method : ASTM D 1894 (20 °C 65 % RH)

b). Corona Treatment :

Minimum 42 dyne/cm to be kept for minimum of 6 months from the date of production.

The M treated side of film can be identified by a label

c). Roll Performance for Processing :

Sufficient gauge control will be maintained to ensure that roll will be suitable for printing, extrusion and adhesive lamination. Roll must be free of any major profile imperfection that would cause converting problems.

d). Number of Joins :

Maximum 2 joins/roll to be allowed. Such roll are not exceed 20 % of the order.
Black colored adhesive tape for joining the films.

e). Core Tube :

3 “ or 6 “ I.D. core tube to be used with sufficient strength for shipment handling and processing.

f). Film Quality :

Film shall be free from particles of foreign matter, undispersed raw materials, holes, tears and blisters.

g). Odour :

Film shall be free from significant odour and suitable for food packaging.

h). Moisture Proof Wrapping :

Film shall be adequate wrapped with moisture proof wrapping film to protect it from contamination by dust and excess moisture.

i). Label :

Label shows the following information :

Film type/Product Number/Thickness/Length/Net Weight

Corona Treated Side/Roll No.

Label shall be located on :

- i) Inside of Core Tube
- ii) Surface of Roll
- iii) Exterior of Carton Box

j). Shipping Marks

The palletised cartons must have name of customer shipping mark clearly visible on the outside of each pallet.